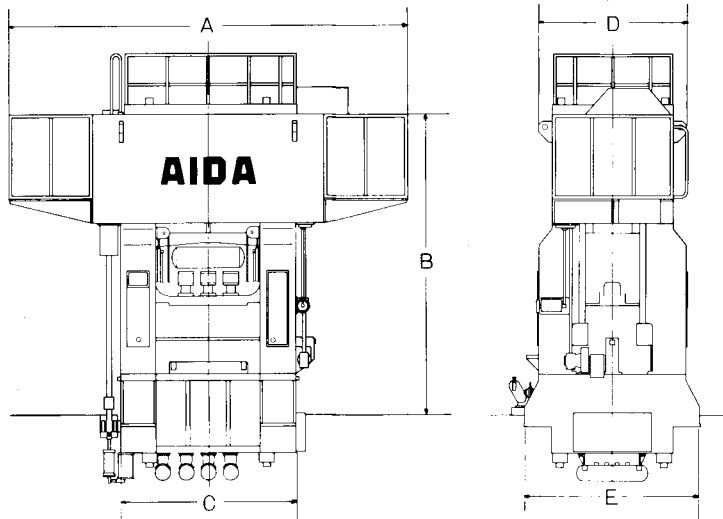


# AIDA COLD FORGING TRAFER PRESS "CFT" SERIES SPECIFICATIONS (Metric)



Major Dimensions (Metric), Approx.

	A	B	C	D	E
CFT-400	6160	5450	2700	2250	2700
CFT-600	6250	5800	2900	2580	3000
CFT-800	6650	6100	3100	2800	3250
CFT-1000	7100	6400	3300	3000	3550
CFT-1200	7500	6700	3500	3150	3700

PRESS MODEL	CFT-400	CFT-600	CFT-800	CFT-1000	CFT-1200
Capacity (ton)	400	600	800	1000	1200
Tonnage Rating Point above B.D.C. (mm)	7	7	7	7	7
Stroke Length (mm)	250	250	250	250	250
Strokes per Minute	30~45	30~45	25~35	25~35	20~30
Die Height (Stroke Down, Adjust Up, Slide to Bolster), Max. (mm)	600	650	650	650	650
Slide Adjustment (mm)	30	30	30	30	30
Slide Area (L-R x F-B) (mm)	1200×750	1200×750	1200×750	1500×1000	1500×1000
Bolster Area (L-R x F-B) (mm)	1200×900	1200×900	1200×900	1500×1100	1500×1100
Knockout Capacity (ton)*	20 (max 10 at each stage)	30 (max 15 at each stage)	40 (max 20 at each stage)	50 (max 25 at each stage)	60 (max 30 at each stage)
Floor to Top of Bolster (mm)	800	800	800	800	800
Main Motor (kw)	55	75	90	110	130

● Feed Unit

Feed Length (mm)	170	170	170	200	200
Feed Line Height (mm)	350	380	380	380	380
Feed Direction	Left to Right				
Number of Stations	3	3	3	3	3

The above specifications are subject to change without prior notice.

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